

Vetter Edging Kit

A Genuine Vetter Design Works, Inc. product

The same edging and glue that was used to make your Vetter fairing originally

Kit includes: 1 1/2 oz. white catalyst and 3 oz. amber Hotcha Glue; (2) 42" strips new manufacture, exact reproduction chrome /vinyl edging, (2) glue brushes; instructions and Health warning information

Instructions for proper use of this glue and installation of new replacement edging

Getting ready: **First read the included "Material and Safety Data Sheet"**

Tools: Hair dryer, masking tape, old credit card for mixing, file or sandpaper, single edged razor blade and paper towels. Some lacquer thinner and a rag would be nice.

1) Put something soft under the Windjammer like a piece of carpet or foam. Pry off old edging. Start with a screwdriver at an end where it is held on the strongest. Once you get something to grab, it usually can be yanked off easily. Sand off any sharp edges of old glue that might prevent the new edging from slipping on easily.

Fitting the new edging:



First, shape the edging without glue



2) Test fit new edging and bend edging to shape. Begin on the long, straight section. Leave 2" at each end.

3) Heat edging and form along curves of fairing. A hair dryer is perfect. The edging will retain its shape when it cools. Do each side separately.

Either go outside or use a fan to move air away from your nose. Hotcha Glue stinks for about 15 minutes



Mix 8" & 4" for one side at a time

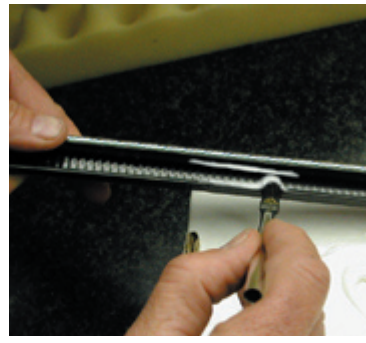
Use the box your kit was shipped in to mix the glue on.



An old motel room key is great for mixing.

4) **Mix Hotcha 2 : 1 ratio;** An 8" bead of the amber glue mixed with a 4" bead of the white catalyst will do each side.

At 70 degrees F. you have 6 –7 minutes before Hotcha begins to gel, at which time, it no longer will stick. Don't worry, you have a lot of time.



Paint the Hotcha Glue on both and fit edging onto fairing. Put into place.

5) Brush glue on fairing edge and into the inside edges of the pre-formed edging. Try to keep the glue inside the edging. Fit the edging on. It won't grip as tight as before because the glue will make it slippery.

Right now, take the unused catalyzed glue outside because it gives off heat as it sets up and gives off stinky fumes. A thick chunk could burn!

6) Smooth out any wavy-ness. Make nice smooth curves.

Wipe off any glue which may have ozzed out with paper towels. You will not be able to remove glue later!

Use masking tape where needed to hold the edging in place. You have lots of time. Now do the other side.



Masking tape holds edging in place

After glue is hard: (about 20 minutes)



Cut off the ends,



yank the staple,



fill with Hotcha glue



and sand.



Trim off the chrome overlay

Be careful - don't cut too deep - you need soft plastic edging behind the windshield!
It is actually safer to file it down.



Check out www.craigvetter.com for repo windshield foam tape

