HONDA 750 Phantom IV Series 1700

PREPARING THE BIKE FOR THE HARDWARE
Steps 1 thru 21

1. Block up the front and of the bike so that the front wheels is 6-8 inches above the ground. (Look the rear brake.)

2. Remove the handlebars. Replacing the turn signals and unsecure them. For reference, note that as you stand facing the front of the machine, the right turn signal is a orange beneath the left turn signal is blue-coded.

3. Unbolt the lower handlebar hydraulic fitting. A couple of drops may break out, so wrap a rag around the housing. Avoid getting fluid on the painted surface of the bike.

4. Disconnect the speedometer nut at the speedometer.

5. Slide down the rubber shock covers. Twist the fork tubes to pull them down. Remove the stays front fork the fork tubes and prop up against the engine for a moment.

6. Lift out the headlight support arms and all the rubber rings. These are no longer needed, so they can be stored in the Vetter hardware bag.

7. Install the steel rings supplied in the hardcase package (with sharp edge on) over the fork tubes. Slide the tubes back up and tighten the clamp bolts.

8. The steel rings are used to hold the rubber shock covers. With the provided Allen wrench, secure the steel rings about 1 inch below the fork spreaders and slide the rubber shock covers over the rings.

9. Reconnect the electrical wiring.

10. The upper hydraulic line must be removed and flipped end for and in order to get the hardcase on the lower. At the same time, remove the shroud from hydraulic the upper clamp to holding the rubber hydraulic line in the fork tube with the provided nylon IV-70S.

11. Route the speedometer cable behind the lower fork clamp and connect it to the speedometer.

INSTALLING THE HARDWARE BRACKET
Steps 12 thru 15

12. Slide the rear of the gas tanks, pull it back, and pin up the front of the tank to install clamp.

13. Put the upper bracket in place and tighten the clamp. To its proper position, it rests upon the fork-step plate.

14. Install the lower mount loosely with the two provided 200 clamps.

15. Bleed the hydraulic system.

INSTALLING THE FAIRING
Steps 16 thru 20

16. With the clamps locked and around the fork tubes, place the hardcase on the upper bracket. Install the two provided bolts through the hardcase and with the holes of the hardcase brackets.

17. Check the two bolts to the new lower bolts at the bottom of the fairing, stretch them back and hook them to the countershaft cross shaft.

At this time check to be sure that lower mount is in the proper location, and the mount up down to fit the fairing and tighten the lower bolts.

18. Take the bike off the stands.

19. Separate the turn signals from their grommets. The grommets will be used with the Vetter Fairing to hold the headlight on a stock bike. The headlight is in place, install all turn signal lights.

20. Check to be sure that all wiring is connected. Replace the headlight.

21. Install the windshield. Tighten the bolts. Install the windshield just begins to pinch.

22. Adjust the handlebars, lower, and rear view mirrors so that they do not hit the fairing.

23. So for a test.

ADDITIONAL NOTE

Some brackets are for headlights when Fairing is removed.

The Southern Illinois will serve without removing the Fairing.

Two extra washers are provided for securing.

Clean the Madonna with rubbing jets. Use if before attempting to remove headlight.

Always put the handlebars rotating in the wind.

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